



# Chair Footswitch

## INSTALLATION GUIDE

### About this Install

These instructions detail how to install the footswitch on a Cascade®, Decade®, or Performer® chair.

**NOTE** Use the A-dec 500® Installation Guide for instructions on how to install the footswitch on an A-dec 500 Chair.

### Recommended Tools

- Pliers
- Tape measure

### Before You Begin

1. Raise the chair base for better access to the chair motor pump cover.
2. Unplug the chair from its power source.
3. Remove the cover, and the circuit board cover, if present.

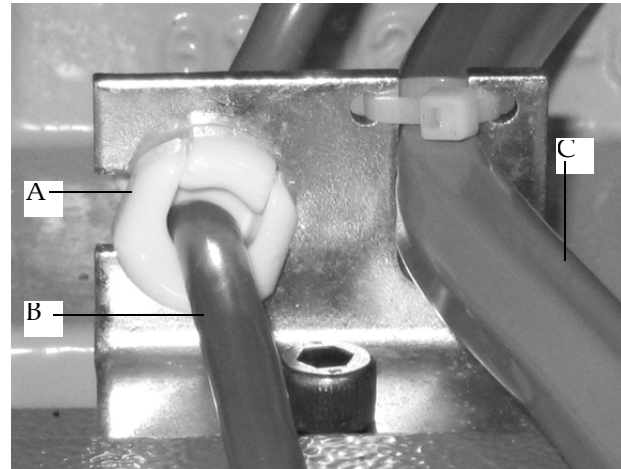
### Install the Footswitch

1. Attach the strain relief 15" from the end of the footswitch cable.
2. Insert the strain relief and cable into the bracket.
3. Connect the footswitch into P1 on the chair circuit board.
4. Replace all covers, and plug the chair into its power source.

### Program the Footswitch

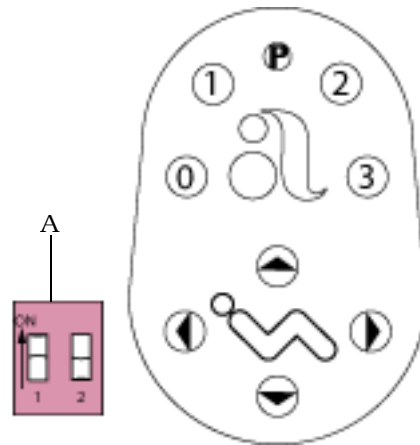
1. Move the chair to the desired position using the manual arrows on the footswitch.
2. Press and release Program. A tone will sound.
3. Within four seconds push a programmable position button on the footswitch (0, 1, or 2 as desired). Multiple tones will confirm the position change. For button number 3 programming, adjust the S2 switches on the chair circuit board to the desired mode, then proceed with the programming (see Figure 2).

Figure 1 Secure footswitch



(A) Strain Relief; (B) Footswitch Cable; (C) Foot Control Cable

Figure 2 Footswitch Programming



(A) S2 Switches

Switch 1	Switch 2	Mode
OFF	OFF	Cuspidor/Return
ON	OFF	Last Position
OFF	ON	Programmable Position

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