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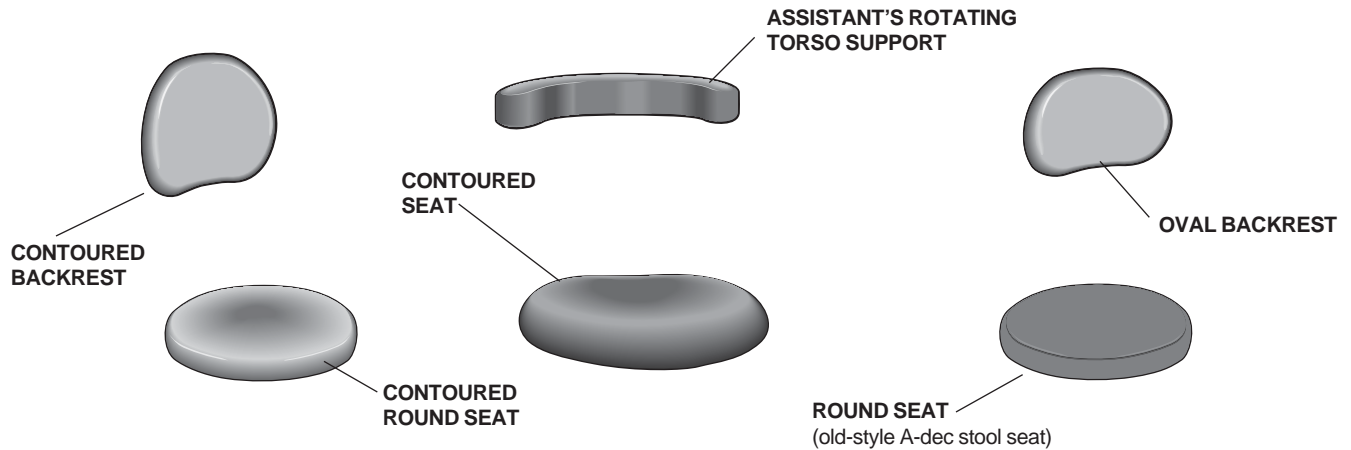
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CHECK WITH LOCAL CODE AUTHORITIES ABOUT INSTALLATION REQUIREMENTS FOR THIS PRODUCT

INSTALLATION INSTRUCTIONS

REPLACEMENT CASCADE® STOOL UPHOLSTERY



REPLACEMENT CASCADE STOOL UPHOLSTERY

YOU WILL NEED:

- 7/16" or adjustable wrench
- Phillips screwdriver
- Flat-blade screwdriver
- 1/8" hex wrench

BEFORE BEGINNING THIS INSTALLATION

To **INSTALL** stool **BACKREST** upholstery, begin with Step A below.

to **INSTALL** stool **SEAT** upholstery, begin with Step B on page 2.

A: INSTALL STOOL BACKREST UPHOLSTERY;

- *Assistant's rotating torso support upholstery, go to Step 1.*
- *Contoured or Oval backrest upholstery, go to Step 2 on page 2.*

1. INSTALLING THE ASSISTANT'S TORSO SUPPORT UPHOLSTERY

- Install the two screws that secure the assistant's torso support upholstery to the mounting arm upright (see Figure 1). Tighten the two screws.

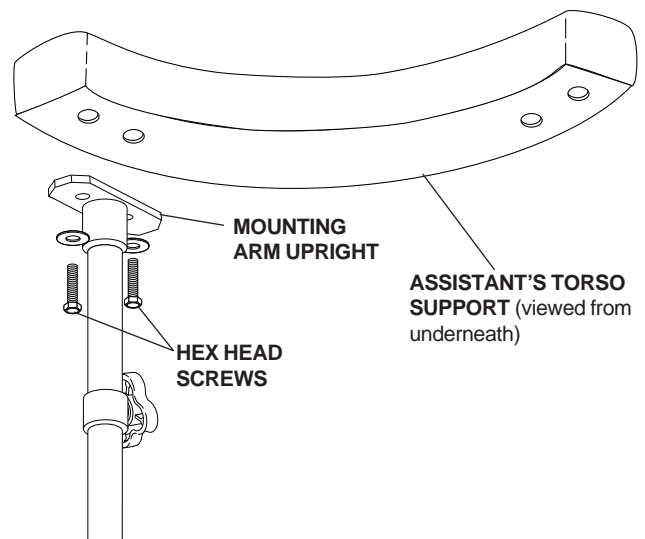


FIGURE 1

2. INSTALL THE CONTOURED OR OVAL BACKREST UPHOLSTERY

- Make sure the wire spring is still attached to the spring retaining guide on the spring pin assembly (see Figures 2 and 3).
- Place the backrest cover and spring assembly over the upholstery.

Install the contoured backrest spring assembly with the wire spring in the top-most position (see Figure 2).

Install the oval backrest spring assembly with the wire spring in the lower-most position (see Figure 3).

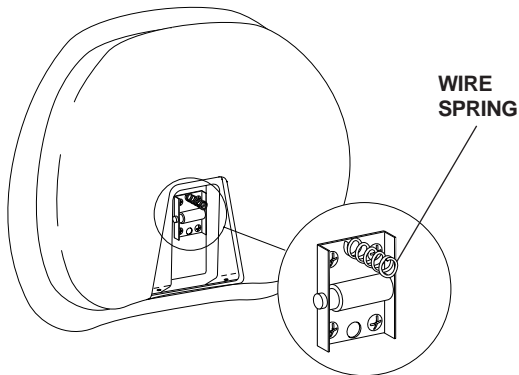


FIGURE 2

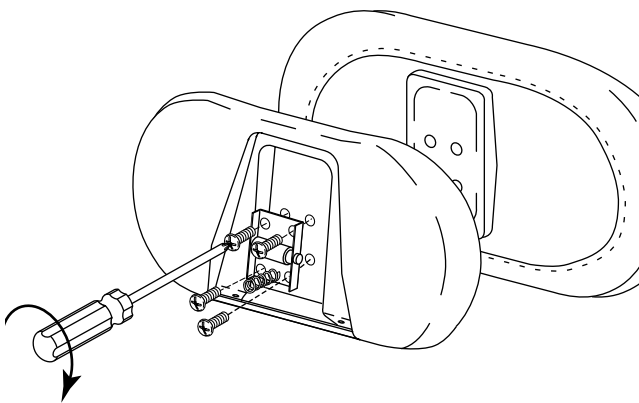


FIGURE 3

- Align the backrest cover and spring assembly mounting holes with the backrest upholstery (see Figures 2 and 3).
- Loosely install the four (4) screws in the assembly. Center the back cover and pin mounting assembly on the upholstery, then tighten the screws.

- Place the backrest upright over the spring pin assembly until one end of the spring hinge pin pops in place. As shown in Figure 4, use a flat-blade screwdriver to push the opposite end of the hinge pin in while gently pressing down on the backrest upright. When aligned, the other side of the pin will pop into the remaining backrest upright hole.

NOTE: THE CONTOURED BACKREST IS SHOWN, INSTALLATION OF THE OVAL BACKREST IS THE SAME.

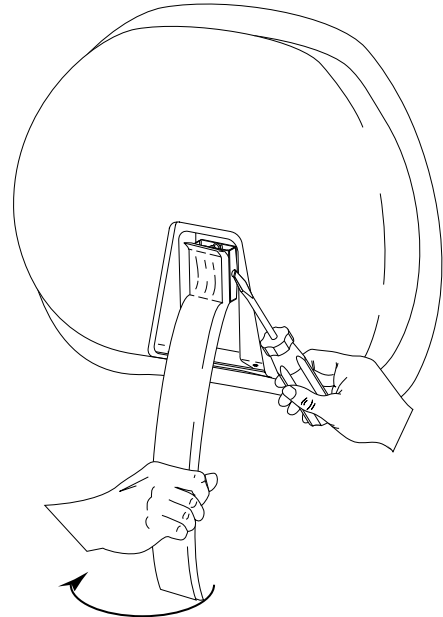


FIGURE 4

- Insert the tab on the back cover trim into the slot in the back upholstery assembly. Install the two (2) screws used to retain the cover (see Figure 5).

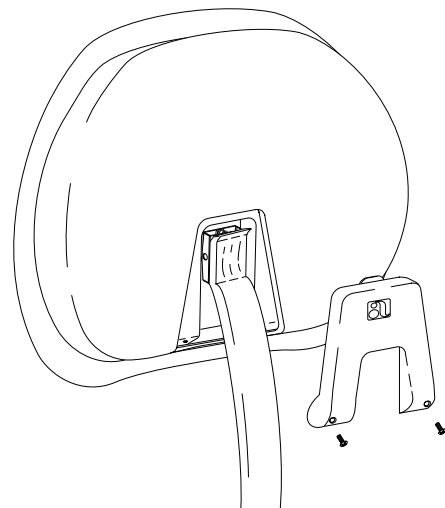


FIGURE 5

B: INSTALL STOOL SEAT UPHOLSTERY;

- *Contoured seat upholstery, go to Step 3.*
- *Contoured round seat upholstery, go to Step 4.*
- *Round seat upholstery (older-style A-dec Stools), go to Step 5 on page 4.*

3. INSTALL THE CONTOURED SEAT UPHOLSTERY

- Place the seat cushion on a firm, flat surface. The two (2) threaded inserts that are closest to the edge of the cushion are at the back of the seat cushion (see Figure 6).

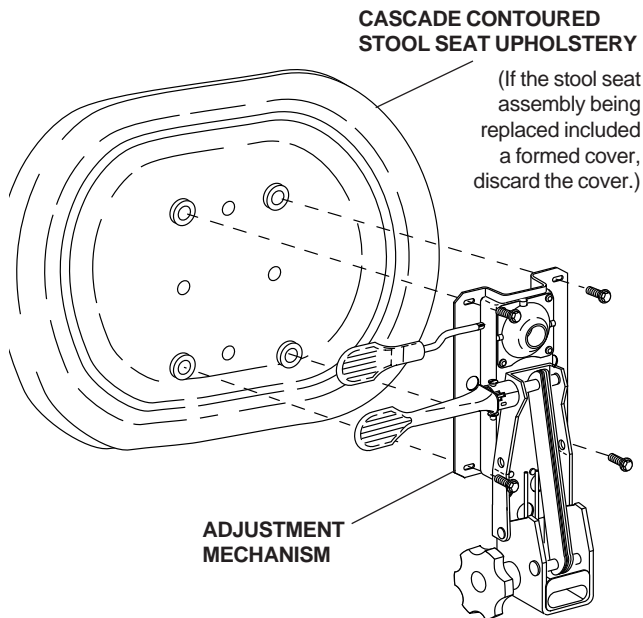


FIGURE 6

- *If the stool seat assembly being replaced included a formed cover, discard the cover and spacers.*
- Place the adjustment mechanism on the seat assembly, align the slots with the threaded holes in the seat assembly. When properly aligned, the backrest adjustment knob will extend beyond the back of the seat cushion.
- Insert the hex head bolts through the washers. Loosely thread the bolts into the seat assembly. Do not tighten the bolts until the adjustment mechanism is centered on the upholstery and all four bolts have been installed.
- Tighten the bolts.

4. INSTALL THE CONTOURED ROUND SEAT UPHOLSTERY

- Place the seat cushion on the adjustment mechanism of the stool base assembly (see Figure 7).

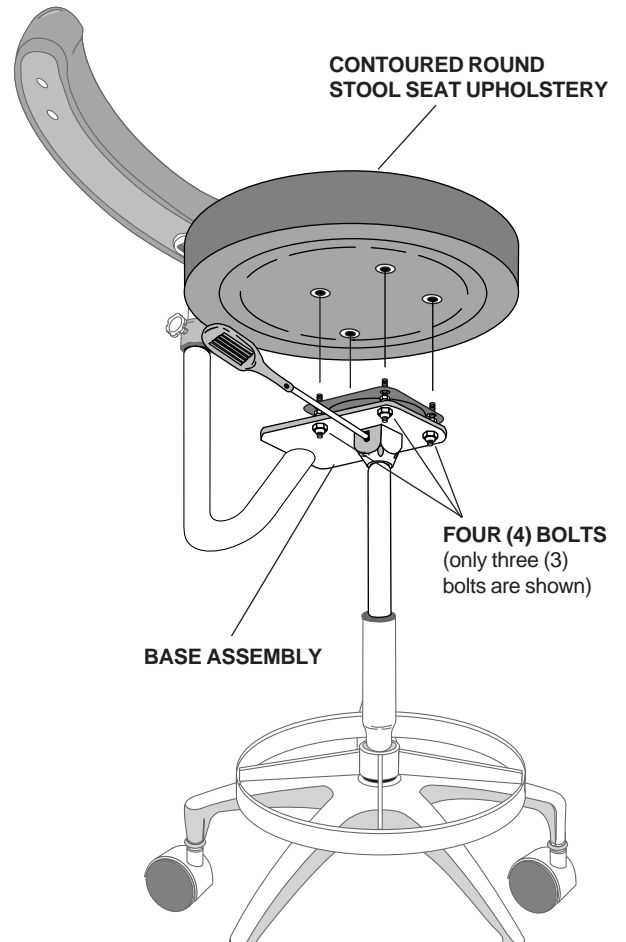


FIGURE 7

- Align the contoured round seat upholstery assembly with the base assembly. The base assembly on the Assistant's stools with standard backrests and Doctor's stools will have two (2) adjustment lever, however the installation is the same.
- Insert the hex head bolts through the washers. Loosely thread the bolts into the seat assembly. *DO NOT tighten the bolts until the base assembly is centered on the upholstery and all four bolts have been installed.*

5. INSTALL THE ROUND SEAT UPHOLSTERY

- Place the seat cushion on a firm, flat surface with the threaded inserts up (see Figure 8). The threaded inserts that are closest to the edge of the cushion, near the slit in the bottom of the seat, are the back inserts of the seat cushion.

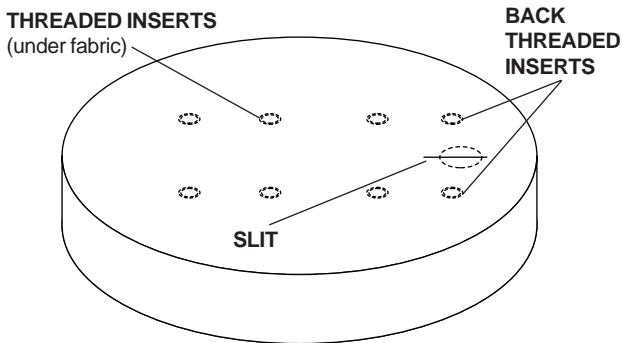


FIGURE 8

- Place the two (2) white spacers over the two (2) back threaded inserts.
- Place seat upholstery on the adjustment mechanism (see Figure 9). Align the slots with the holes in the spacers. When properly aligned, the backrest adjustment knob will extend beyond the back of the seat cushion.

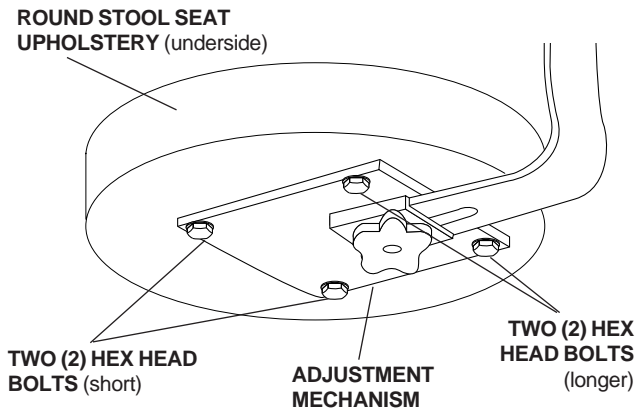


FIGURE 9

- Insert the long hex head bolts through the washers (see Figure 9). Loosely thread the bolts into the seat assembly. Do not tighten the bolts.
- Insert the short hex head bolts through the washers. Locate the threaded inserts in the seat, through the slots in the front of the adjustment mechanism. Do not tighten the bolts until the adjustment mechanism is centered on the seat and all four (4) bolts have been installed. Tighten the bolts.

C: BEFORE LEAVING THE FACILITY

6. REASSEMBLE THE STOOL

- Install the seat assembly on the cylinder. The cylinder fits in the hole on the bottom of the adjustment mechanism. Sit on the stool to seat the cylinder.
- Loosen the backrest adjustment knob, then install the backrest assembly.
- Sit on the stool and test the seat adjustment and back angle adjustment lever functions.



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